FOUNDRY CHANGE CHECKLIST

It is often challenging to move tooling and parts to a new supplier. Charlotte Pipe and Foundry's Commercial Castings Division is here to help. The following checklist provides a handy guide for the information you will need to ensure a smooth transition and to reduce the possibilities of interruptions to your supply chain. In addition, since Charlotte Pipe has its own internal pattern shop, choosing to work with us will minimize delay and provide a quick turnaround for the conversion process.

PART INFORMATION:

Iron grade: Class 20 Class 25 Class 30 Class 40 Value add processes: E-coat Machining Heat-treat Assembly Special Packaging Other: Other: Image: Core Box Other: FOOLING INFORMATION: Core Box Number of cavities? Type of core box: Shell Core Box Isocure Core Box Cores per casting: Width:	Part number:	Casting weig	ght:	t: Yearly volume for part:			
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COMMERCIAL CASTINGS